

### Operation Procedures

- Make sure the position and size of the creasing first, if only one piece of creasing is needed, fix the position of right-side Slide Positioning Model according to the creasing size
- If two piece of creasing is needed, i.e. book spine creasing and reading creasing: make sure the position of book spine creasing first, move the right-side Slide Positioning Model to that position and fix, then move the left-side Slide Position model to correct position and fix according to the reading creasing size and position



**When moving the Slide Positioning Model, please hold its head up and move the model parallelly. Please don't move when its head on the vernire, in case any damage occurred to the model suit or vernire**



**When moving the Slide Positioning Model to the needed position, please push its head there, and fixed the screws manually, then the model is fixed there, in case the creasing position is not exact**

- When the Slide Positioning Model is fixed in the need position, put down the creasing papers from Mechanism core protection cover and rely it on the fixed Slide Positioning Model back side
- If only one piece of creasing is needed, move the paper rightward, and rely it on the fixed right-side Slide Positioning Model right side. Push the operation handle downward, hold it up, and take out of creasing paper. Creasing is ready
- If two piece of creasing is needed, move the paper rightward first, and rely it on the fixed right-side Slide Positioning Model right side. Push the operation handle downward, hold it up, and then move the paper leftward, rely it on the left-side Slide Positioning Model left side. Push the operation handle downward, hold it up, and take out of creasing paper. Creasing is ready



PROCREASE-M