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Packing Machines and Systems
1-877-minipack



Technical Update

Replacing seal blades on one step system.

073102

A bad seal blade may consist of the following.

Burnt Teflon coating, pitting of the blade or pulling out of channel.



Steps 2 loosen the blade holder central clamp.



Step 3 lift the seal blade out of the corner slot.



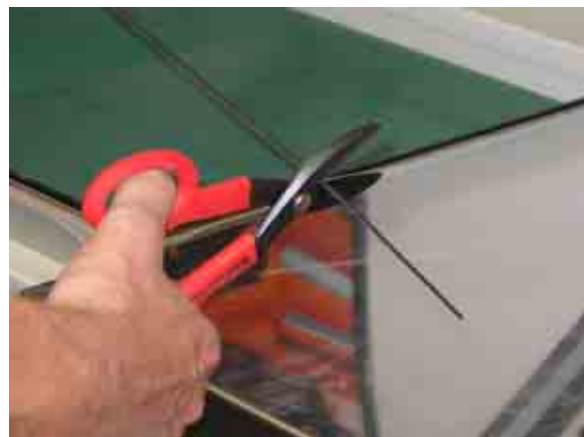
Step 4 Loosen the screw holding the seal blade in the rear piston



Steps 5 loosen the screw holding the seal blade at the front piston assembly and completely remove the blade.



Step 6 cut a short piece of wire off the end of the old seal blade.



Step 7 use this short piece to clean the channel holders.



Step 8 insert the seal wire into the channel keeping a minimal distance between the piston and the ceramic holder.



Steps 10 insert the sealing blade into the corner slot binding 45 degrees toward the front piston group.



Step 11 cut off the excess blade from the channel.



Step 12 and install the front Piston clamp assembly and insert the seal blade.



Step 13 the front piston assembly and seal blade should resemble the picture as shown.



Step 14 using an 8mm nut driver push the rear piston in while inserting the new seal blade and tighten the retaining screw. Like step 8 keeping a minimal distance between the piston and the ceramic holder.



Step 15 check for tightness Of the front and corner retaining screws.



Step 16

